

SITRA started publishing various books and booklets for the very year it commenced operations in the year 1956. Close to seven decades since then, SITRA has published 970 titles in various textile disciplines. The primary objective of its publications is to disseminate the findings borne out of its research activities and consultancies to as many people in the textile industry, educational Institutions, and any interested in textiles. SITRA hopes that its publications will be the ideal source for translating the ideas to its readers. SITRA publications are available to technicians of industry as well as students alike with concessional charges for those of its members units.

SITRA is pleased to offer discounted prices to those non-members who wish to purchase the complete set of its publications.

SITRA PUBLICATIONS

**SITRA, P.B No.3205, AERODROME
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E-mail: library@sitra.org.in :**

PUBLICATIONS DURING THE LAST 65 YEARS

+ Books, (more than)	100
+ Research Reports (Or) Mini Books (below 100 Pages),	611
+ SITRA Focus,	223
+ Tamil Publications	20
+ SITRA Trends (Not for sales only Mem-Mill Copy)	16
Total no of Titles published	970

BOOKS /MONOGRAPHS:

Some of the common an highest selling books include

- + SITRA Norms -8 Editions, (Norms for Productivity-5 Eds, Norms for waste- 6Ed)
- + Quality Control in Spinning by T.V.Ratnam, K.P.Chellamani.
- + Maintenance Management in Spinning by T.V.Ratnam, K.P.Chellamani.
- + Maintenance Management in Weaving by K.Balasubramaniyan.
- + Practical Guide to Reactive Power Management in Industry by M.Muthuvelan

RESEARCH REPORTS:

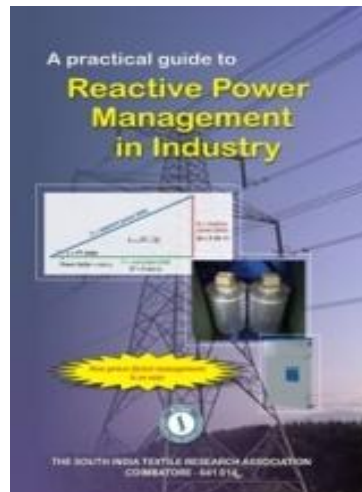
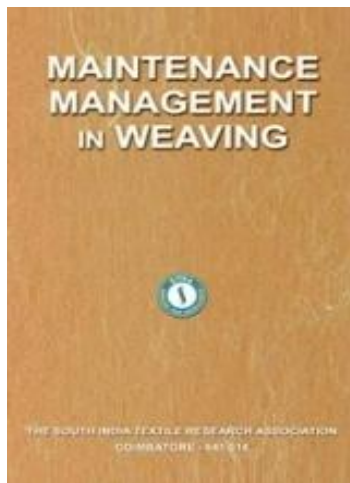
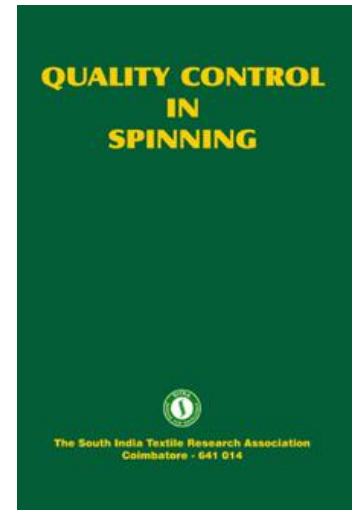
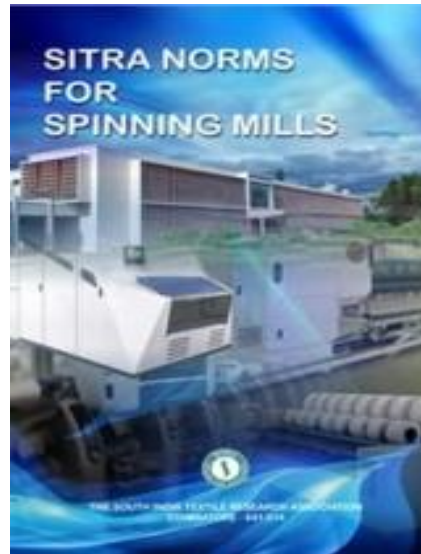
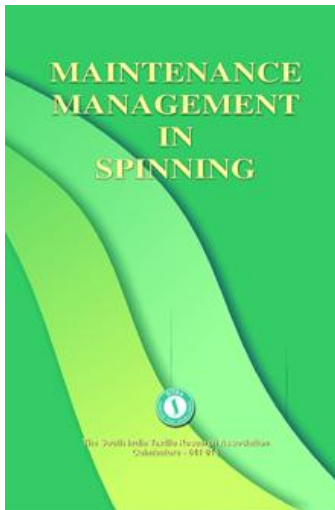
- *Research Reports (below 100 Pages) are based on the various research projects carried out by SITRA over the years.*
- There are totally **611 Research Reports** available and they cover area of mechanical processing, quality control, weaving, knitting, Chemical processing, techno-commercial aspects and labour training.
- **Special Reports:** Inter- mill study Reports, CPQ reports (Cost, operational Performance & Yarn Quality), Labor and machine productivity survey, Costing Books: (Woven to Fabric Conversion Cost) (Fiber to Yarn conversion cost)

SITRA FOCUS:

This series of publications are small tablets that take up a specific area and cover in detail that aspect elaborately. Commenced in **1983**, till date **SITRA has published Articles/Titles** covering a wide range of aspects in textiles, based on case studies, all aimed at improving the overall efficiency/productivity in textile mills. Some it may be case studies, to improve work efficiency / knowledge reference to all textile members.

Tamil Publications

SITRA has also brought out some publications in Tamil, some of which would greatly benefit those in the decentralised sector.



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SITRA Publications Price List

Item Code	Sl. No	Monographs	MEMBER / Price	N-MEM Price
P000227	S.Rr-B02	SITRA Norms for Spinning Mills (Rev. Ed - 2019) (E-Version available at Amazon.in, .com, .co.uk, .de, .es, .fr, .it, .ca)	600	750
P000215	S.Rr-B06	Textile Testing –Fibre, Yarn & Fabric (Reprint -2019)	600	800
P000220	S.Rr-B08	Maintenance Management in Spinning	550	700
P000218	S.Rr-B11	Maintenance Management in Weaving	500	650
P000103	S.Rr-B12	Practical Guide to Reactive Power Management in Industry	300	350
P000104	S.Rr-B14	Fundamentals of Electricity Management in Industry (Tamil)	400	500

Item Code	Sl. No	Research Report Titles	MEMBER / Price	N-MEM Price
P000107	S.Rr-002	A Study on the Influence of Fibre & Yarn Parameters on Lint Shedding Propensity	15	20
P000108	S.Rr-003	A Study on the Properties and Processing Performance of Bt-Cottons	60	65
P000109	S.Rr-004	A Study on the Quality of Yarns Made of Man-Made Fibers and its Blends	25	30
P000112	S.Rr-006	A New Methodology to Arrive at Combing Efficiency Using Single Fibre Length Data	35	50
P000114	S.Rr-008	Achievable Efficiency in Conventional Cone Winding with EYC and Splicers – Ready Reckoner Tables	90	115
P000115	S.Rr-009	Achievable Production in Doubler Winding Machines	30	35
P000116	S.Rr-010	An Energy Efficient Control System for Water Cooling Towers in Textile Industry – "SITRA ENERCOOL"	25	30
P000117	S.Rr-011	An Energy Efficient Control System for Humidification Plants - "SITRA Climoc Control"	60	75
P000118	S.Rr-012	Deviation Rate in Yarn Mass and its Effect on Fabric Appearance	50	55
P000119	S.Rr-013	Development of Fire Resistant Yarns & Fabrics by Air-Jet Spinning	15	20
P000120	S.Rr-014	Development of a Technology Package for Speciality Polyester Fibres	25	30
P000121	S.Rr-015	Development of ASTM Yarn Appearance Standards on EIB for Fine Yarns	15	20
P000123	S.Rr-016	Dynamic Tensile Properties of Yarn and Prediction of Yarn Behavior During Mechanical Processing	15	20
P000124	S.Rr-017	Energy Conservation in Overhead Travelling Cleaners Used in Textile Mills- -"SITRA PCRA OHTC ENEROPTIMISERS"	35	50
P000125	S.Rr-018	Energy Efficient Drive Control System for Automatic Cone Winding M/c SITRA ENERCONER	30	35
P000126	S.Rr-019	Evaluation of Knitting Behavior Using Artificial Neural Network	50	60
P000127	S.Rr-020	Improvement of Light Fastness of Reactive Dyed Cotton Textiles	60	65
P000128	S.Rr-021	Measures for Sustaining Profitability of Spinning Mills	30	40
P000129	S.Rr-022	Online Monitoring of Yarn Contamination on Weft Knitting and Winding M/c	20	30
P000130	S.Rr-023	Operatives Employment Pattern in Spinning Mills	60	75
P000131	S.Rr-024	Production Pattern and Product Diversification in Spinning Mills - 2006	60	75
P000134	S.Rr-027	Ready Reckoner to Convert Oven Dry Mass to Conditioned Dry Mass of Blended Materials	15	20

Item code	Sl. No	Research Report Titles	MEMBER / Price	N-MEM Price
P000137	S.Rr-028	SITRA Motorised Yarn Appearance Winder	15	20
P000139	S.Rr-030	Studies on Spinning Behaviour, Anti-Fungal and Thermal Properties of Bamboo Fibres	35	50
P000143	S.Rr-033	Yarn Quality Improvement with "SITRA CON-HAIR" in Manual cone winder	20	25
P000146	S.Rr-034	Processing of Silk Cotton blends in short staple ring spinning system-some studies	80	100
P000147	S.Rr-035	A Study on the Cost & Quality of Fabrics Imported by the Garment Industry Vis-a-Vis that of Fabrics Sourced from within the Country	90	110
P000149	S.Rr-037	Design and Development of An Instrument to Evaluate Staple Fibre Processing Propensity	70	90
P000150	S.Rr-038	A Physicochemical Method for the Estimation of Flax content in Flax/cotton Blend	70	90
P000151	S.Rr-039	Evaluation of Comfort Properties & Dyeing Characteristics of Fabrics made out of Compact Yarns	60	80
P000154	S.Rr-042	Optimisation of Roller Settings in Sliver lap, Ribbon lap and Comber Draw box	80	110
P000155	S.Rr-043	Modernisation of Machines in Spinning Mills	150	200
P000156	S.Rr-044	Interaction of the Properties of Individual Cotton Fibres in a Blend	70	80
P000238	S.Rr-045	Achievable Machine Efficiency in Automatic Cone Winders –Ready Reckoner	170	220
P000157	S.Rr-046	Studies on Gassing and Mercerizing of Combed Cotton Yarns	80	100
P000158	S.Rr-047	Impact of Power Cut on the Performance of Spinning Mills	200	270
P000159	S.Rr-048	Achievable levels of Tenacity and Evenness in Compact Spun Yarns	80	100
P000161	S.Rr-049	An Inter-Mill Study on Packing Materials Cost in Spinning Mills	120	150
P000163	S.Rr-050	A study on the economics of stationary auto doffers in ring frames	70	90
P000164	S.Rr-051	Energy efficient control system for air compressors-"SITRA PCRA ENERCOMP"	60	80
P000165	S.Rr-052	High performance polymer narrow width fabrics as load bearing member in opto-electronics- sensor system	70	100
P000176	S.Rr-057	How to estimate sort-wise yarn to grey woven fabric conversion cost correctly? – SITRA Method	100	120
P000199	S.Rr-058	An Inter-Mill Study on Fibre to Yarn Conversion Cost – 7 th study	110	150
P000209	S.Rr-059	A Study of effect of suction pressure in compact spinning on yarn hairiness and its impact on air consumption in air jet looms	180	210
P000260	S.Rr-060	Production Pattern and Product Diversification in Spinning Mills -2019	100	120
P000242	S.Rr-061	How to Assess a Spinning Mill's Productivity (Ed – 2019)	250	350
P000258	S.Rr-062	An insight ITMA 2019 at Barcelona	150	180
P000261	S.Rr-063	An Inter-Mill Study on Fibre to Yarn Conversion Cost – 8 th study	150	200
P000264	S.Rr-064	An Inter-mill study on Tools & Gauges being used by the spinning mills for Machinery Maintenance	230	280
P000284	S.Rr-65	An insight ITMA 2023 Milan, Italy	150	180

SITRA Norms - Soft Copy available at "**Amazon.in**",

SITRA FOCUS Price List

*Price per Copy for Member Rs.30/-each, Non - Member 50/- each.

ItemCode	S.No.	SITRA Focus Titles	Vol	Month	Year
P000256	SF-001	Control of Quality of Outgoing yarn in reeling and yarn packages in bundling and baling	1:3	Sep	1983
P00001	SF-002	Outgoing Yarn Control in conventional Cone winding.	1:5	Jan	1984
P00002	SF-003	Fibre Damage During Spun Yarn Manufacture	2:2	Mar	1985
P00008	SF-004	How to Achieve High Rate of Production per Spindle	3:2	July	1985
P00010	SF-005	Significance of Span Length	3:6	Mar	1986
P00011	SF-006	Lea Count & Strength Testing	5:6	Mar	1988
P00013	SF-008	Achievable Productivity Levels	7:1	May	1989
P00014	SF-009	Doffing Boy Productivity in Ring Spinning	8:3	Sep	1990
P00015	SF-010	How to Arrive at Wages Cost Count-Wise from HOK	8:5	Jan	1991
P00017	SF-012	Pract. Aspects of Testing: Single Yarn Tenacity & Elongation	10:3	Sep	1992
P000229	SF-013	Transformers	10:6	Mar	1993
P000231	SF-015	Two for One Twisting	15:3	Sep.	1997
P000257	SF-017	Energy Conservation Measures in Spinning Mills	16:6	Mar	1999
P00019	SF-019	Impression of ITMA Part IV - Drives, Special Equipment and Textile Ancillaries	17:5	Jan	2000
P00020	SF-020	Index of Blend Irregularity - Concept of Application	18:4	Nov	2000
P000259	SF-021	Friction of Fibre and Yarn	18:5	Jan	2001
P00023	SF-023	Failure Mode & Effect Analysis (FMEA) - A Gateway to Customer Delight	19:5	Jan	2002
P00024	SF-024	Speciality Polyester Fibres - An Insight	19:6	Mar	2002
P00032	SF-029	Returns From Modernisation and Impact of Reduction in Interest Rates	21:6	Mar	2004
P00033	SF-030	Technical Yarns Manufactured in Ring Spg System – Part I	22:1	May	2004
P00034	SF-031	Technical Yarns Manufactured in Ring Spg System – Part 2	22:2	July	2004
P00035	SF-032	Scientific Assessment of Work Assignments - Case Study of A High-Tech Mill	22:3	Sep	2004
P00036	SF-033	Cotton Stickiness and its effect on spinning process and yarn quality	22:4	Nov	2004
P00040	SF-037	Assessment of yarn strength at very high speeds	23:3	Sept	2005
P000236	SF-039	Contribution Variance Analysis - Case Study	23:6	Mar	2006
P00045	SF-042	Tensile, Evenness and Hairiness Characteristics of Manifold ring Spun Yarns	24:3	Sept	2006
P00046	SF-043	Environmental Management System (EMS) for Spinning Mills	24:5	Jan.	2007
P00047	SF-044	Flame Retardant Textiles	24:6	Mar.	2007
P00048	SF-045	Textile Industry and Information Technology	25:1	May	2007
P00049	SF-046	Braiding Technology for the Manufacture of Technical Textiles	25:2	Jul.	2007
P00050	SF-047	Optimisation of Staff Requirement in Spinning Mills - Case Studies	25:3	Sep.	2007
P00051	SF-048	Cost Reduction in Spinning Mills - Case Study 2	25:4	Nov.	2007
P00052	SF-049	3-D Narrow Fabric Using Para-Aramid Filament Yarns for Reinforcement of Opto-Electronics System -1	25:5	Jan	2008
P00053	SF-050	3-D Narrow Fabric Using Para-Aramid Filament Yarns for Reinforcement of Opto-Electronics System -2	25:6	Mar	2008

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Item Code	S.No.	Titles	Vol: No	Month	Year
P00054	SF-051	How to Estimate the individual contribution of raw material, Machinery condition and process variables on yarn quality - an analytical approach	26:1	May	2008
P00055	SF-052	Variance Length (VL) curves and deviation rate (DR) curves - Analysis and interpretation	26:2	July	2008
P00056	SF-053	Managing Power shortage in spinning mills	26:3	Sep	2008
P00057	SF-054	Statistical Techniques Applicable in a Weaving Factory	26:4	Nov.	2008
P00058	SF-055	Yarn Costing - Case Studies	26:5	Jan.	2009
P00059	SF-056	Estimation of Yarn Properties in Polyester/Cotton Blends	26:6	Mar.	2009
P00060	SF-057	A Comparative Study on the Performance of Different Makes of Auto Levellers.	27:1	May	2009
P00061	SF-058	Break-Even Analysis for Spinning Mills	27:2	July	2009
P00062	SF-059	Twist for Maximum Strength & Twist Contraction in Compact Spun Yarns	27:3	Sep.	2009
P00063	SF-060	Measures initiated by the mills in tackling power cut	27:4	Nov.	2009
P00064	SF-061	Spirality in Weft Knitted Fabrics - Causes and Control	27:5	Jan.	2010
P00065	SF-062	Impact of Increase in cotton prices on profitability of a spinning mill	27:6	Mar.	2010
P000186	SF-063	Colour Contamination in Grey and White Bleached Fabrics	28:1	May	2010
P00066	SF-064	Optimisation of labour & Machine Productivity in Cone Winding Under Different Working Condition	28:2	July	2010
P00067	SF-065	Yarn-Fabric Relationship in Ring and Compact Yarn Fabrics	28:3	Sep.	2010
P00068	SF-066	How to Reduce End-Breaks in Ring Frames? - A Case Study	28:4	Nov	2010
P00006	SF-067	Measures to reduce cotton contamination in ginneries	28:5	Jan.	2011
P00069	SF-068	How to improve yarn realisation in a spinning mill? - A Case Study	28:6	Mar.	2011
P00070	SF-069	Nanotechnology in Textiles	29:1	May	2011
P00071	SF-070	How to Estimate Economics of Modernisation	29:2	July	2011
P000226	SF-071	How to control Invisible Loss in Spinning Mills - Case Study 2	29:3	Sep	2011
P00072	SF-072	Braided Pre-forms for Technical Textiles	29:4	Nov.	2011
P00073	SF-073	How to optimise man power requirements in SPG mills?-A Case Study	29:5	Jan.	2012
P00074	SF-074	Recent advances in medical textiles	29:6	Mar.	2012
P00075	SF-075	Can a textile mill achieve 6 HOK in spinning	30:1	May	2012
P00076	SF-076	No load power measurement in motors in spinning mills– Case study	30:3	Sep.	2012
P00004	SF-077	Improving yarn quality towards reducing knitted fabrics defects - Case Study	30:4	Nov.	2012
P00077	SF-078	Case Study of a Spinning Mill Maintaining very low motor burnouts	30:5	Jan.	2013
P00078	SF-079	Studies on a new fibre length tester towards process optimisation	30:6	Mar.	2013
P00079	SF-080	How to increase yarn realisation in an OE Spinning Mill - Case Study	31:1	May	2013
P00085	SF-081	Impact of inter-mill variations in the techno-commercial parameters on the financial performance of the spinning mills	31:2	July	2013
P00089	SF-084	How to optimize labour requirement in spinning mills? – a case study	33:1	May	2015
P00094	SF-086	Distribution of End Breaks in Ring Frames – A case study	34:1	May	2016
P00096	SF-088	Quality attributes of slub yarns – an investigation.	34:3	Sep	2016
P00098	SF-090	Commercial efficiency expected under standard operating conditions	34:5	Jan	2017
P00087	SF-091	How RMC and YSP had fluctuated in 2016-17? - An analysis	34:6	Mar	2017

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P000177	SF-092	How techno- commercial parameters of compact yarn had changed during the last 8 years	35:1	May	2017
P000188	SF-093	Machinery Audit in Spinning Mills - A Case Study	35:2	July	2017
P000189	SF-094	Market Performance Evaluation for Cotton Yarns	35:3	Sep	2017
P000198	SF-095	Top roller loading variations in Ring frame and its impact on Yarn quality – Case study	35:4	Nov	2017
P000197	SF-096	Effect of conditioning on snarling behaviour of yarns for weaving process–some case studies	35:5	Jan	2018
P00099	SF-097	How RMC and YSP had fluctuated in 2017-18? - An analysis	35:6	Mar	2018
P000204	SF-098	A Performance Study on Harmonic Filters used in Textile Mills	36:1	May	2018
P000205	SF-099	Will load optimization on a transformer save energy?	36:2	July	2018
P000235	SF-100	Study of cable loss in Textile mills for Energy loss minimization	36:3	Sep	2018
P000245	SF-101	Staffing Pattern in Spinning mills	36:4	Nov	2018
P000241	SF-102	Studies on yarn contraction levels in cotton yarns in conventional and compact ring spinning systems	36:5	Jan	2019
P000246	SF-103	How commercial efficiency fluctuated in the year 2018-19 for cotton counts? – An analysis	36:6	Mar	2019
P000247	SF-104	Quality Requirements for Hosiery Yarns	37:1	May	2019
P000248	SF-105	How to measure Efficiency of an Induction Motor	37:2	Jul	2019
P000255	SF-106	Quality evaluation of manmade fibres	37:3	Sep	2019
P000265	SF-107	How Spinning Mills can recover from COVID-19 Catastrophe?	38:1	May	2020
P000266	SF-108	Evaluation of seldom occurring yarn faults – Classimat analysis	38:2	Jul	2020
P000267	SF-109	How spinning mills have performed commercially during the period 2013 to 2021 – An analysis	39:1	May	2021
P000270	SF-110	How can participant Mill Analyse and Monitor, Its Techno-Commercial Performance with the Help of SITRA's Monthly Online Survey?	39:2	Jul	2021
P000271	SF-112	Comparison of First Phase of Cotton Fibre Seasons 2020 and 2021	39:4	Nov	2021
P000274	SF-113	Effect of Sliver Compactness Winding Clearer Cuts in 100% Polyester Yarn – A Case Study	39:5	Jan	2022
P000272	SF-114	Effect of Apron Surface Modification in Ring Spinning on Yarn Quality	39:6	Mar	2022
P000275	SF-116	An evaluation of the quality of commercial spun polyester dyed sewing yarns.	40:2	Jul	2022
P000277	SF-117	Micro - Dust and Trash Analyser - MDTA-4 : A Tool to evaluate the Micro Dust and Opening Process of Textile Fibers.	40:3	Sep	2022
P000280	SF-118	Worker Management in Spinning Mills	40:4	Nov	2022
P000281	SF-119	A Novel Approach to Evaluate Nep Removal in Cards	40:5	Jan	2023
P000283	SF-120	How commercial Efficiency fluctuated in the year 2022-23 for cotton counts? –An analysis	40:6	Mar	2023

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தென்னிந்திய ஜவுளி ஆராய்ச்சிக்கழகத்தின் தமிழ் வெளியீடுகள்

Item Cd	S.No.	Tamil Publications	Price
P000187	T-01	விசைத்தறி துணியின் உற்பத்தி மற்றும் தரம் உயர நெசவாளர்களுக்கான பயிற்சிமுறைகள் (Weavers Work Practice in Power loom)	20.00
P000282	T-02	நாடா இல்லாத தறிகளில் தொழில் பயிற்சி (Work practice in shuttleless looms)	100.00
P000180	T-03	விசைத்தறி டாபியின் இயக்கங்கள் (Power loom Dobby Mechanism)	20.00
P000181	T-04	விசைத்தறியின் பலநாடாப் பெட்டி இயக்கங்கள் (Powerloom Drop Box Mechanism)	20.00
P000183	T-05	விசைத்தறி பராமரிப்பு மற்றும் துணிகளில் ஏற்படும் குறைபாடுகளும் அவற்றை நிவர்த்தி செய்யும் முறைகளும் (Maintenance of Power looms, Fabric Defects and Remedies)	20.00
P000184	T-06	ஏற்றுமதி தரம் வாய்ந்த சாயமிடுதலுக்கான வழிமுறைகள் (Export Quality Dyeing Methods)	50.00
T-07 *		சைசிங் பாவுகளில் ஏற்படும் குறைபாடுகளும் அவற்றை களைவதற்கான வழி முறைகளும் (Sizing –Work practice, Defects and Remedies)	20.00
T-08 *		நூல் குறியீட்டு எண் முறைகள் மற்றும் துணி உற்பத்தி செலவு கணக்கீடுகள் (Yarn calculations and Fabric Costing)	20.00
T-09 *		விசைத்தறி செயல் நுட்பம் (Weaving Mechanism)	70.00
T-10 *		நெசவு கணக்கீடுகள் (Weaving Calculations)	25.00
T-11 *		நெசவு துணியின் வரைகலை வடிவமைப்பு (Art Designing in Woven Fabrics)	65.00
T-12 *		ஜவுளி ஏற்றுமதிக்கான வழி முறைகள் (Export of Textiles)	40.00
T-13 *		டெரி துணியின் வடிவமைப்பு (Terry Fabric Designing)	40.00

** T-06 to T-13 Titles are available in SITRA PLSCs at Somanur, Salem, Tiruchengode, Kumarapalayam, Karur, Rajapalayam, Palladam.

SITRA - Old Editions Available for sale

Item Code	S.No.	Research Reports	Titles	MEMBER Price	N-MEM Price
P000132	S.Rr-025	Quantitative and Qualitative Requirements of Cotton in 2004-05		15	20
P000133	S.Rr-026	Quantitative and Qualitative Requirements of Cotton in 2010		25	35
P000138	S.Rr-029	SITRA mini SPIN-Miniature Spinning Frame For Test Runs		25	30
P000142	S.Rr-032	Yarn Production Pattern, Changes and Trends During 1993-2001		25	30
P000148	S.Rr-036	Highlights of Emerging Technologies at ITMA - 2007, Germany		50	70
P000166	S.Rr-053	Quantitative and qualitative requirements of cotton in the 12th five year plan period		60	90

Item Code	S.No.	SITRA Focus	Titles	Vol: No	Mon	Year
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