

**Revised testing charges of knitting department
(w.e.f - 01.05.2022)**

S.No	Test Parameters	Existing- 2019		Revised Charges April 2022	
		Member	Non Member	Member	Non Member
1	Proportion of Yarn Used by Weight Basis	910	1140	910	1140
2	Spirality (Value in ° or Degree)	460	580	460	580
3	DefectAnalysis: Category I	2200	2750	2250	2800
4	DefectAnalysis - Category II	2750	3575	2970	3700
5	DefectAnalysis - Category III	3300	4400	4950	6200
6	DefectAnalysis - Category IV	4125	5500	5750	7200
7	DefectAnalysis - Category V	5775	7700	8500	10600
8	Complete Fabric Analysis I (Knitted / Woven)	2200	2750	3350	4150
9	Fabric Defects on Inspection Machine	1100	1375	1620	2025
	Fabric Defects on Inspection Machine (Four Point System)	2200	2750	2250	2800
10	Gauge and Diameter of the Fabric-Package	2200	2750	2250	2800
11	Bowness & Skewness (After Wash)	825	1045	825	1045
12	Sewability (Breaks/1 lakh Stitches)- If fabric given	1000	1250	1200	1500
	Sewability (Breaks/1 lakh Stitches)-If fabric not given	1250	1500	1680	2100
13	Knitting Trial Upto 3 Kg.- Indigenous Machine	675	850	1000	1260
	Knitting Trial Upto 3 Kg. - Imported Machine	1000	1250	1000	1250
14	Knitting Trial and Performance Upto 3 Kg. - Indigenous Machine	1500	1875	1500	1875
	Knitting Trial and Performance Upto 3 Kg. - Imported Machine	2000	2500	2000	2500
15	Sample Knitting on FAK Machine	500	625	630	800
16	Sample Knitting on FAK Machine - Mixing of Yarns	600	750	690	870
17	Observation	1000	1250	1000	1250
18	Observation I	1500	1500	1500	1500
19	Observation II	2000	2000	2000	2000
20	Visual Inspection I	750	750	750	750
21	Visual Inspection II	1000	1000	1000	1000
22	Visual Observation I	250	250	250	250
23	Visual Observation II	500	500	500	500

24	Yarn diameter using microscope	250	300	400	500
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S.No	Test Parameters	Existing- 2019		Revised Charges April 2022	
		Member	Non Member	Member	Non Member
1	Ends and Picks per Inch	210	250		
2	Count of Yarn from Fabric (One set of warp & weft)	260	325		
3	Weight per Unit Area	160	200		
4	Shrinkage % (Length and Width) —Single Wash	460	580		
5	Single Yarn TPI (or) Double Yarn TPI	400	500		
	Single Yarn TPI & Double Yarn TPI	800	980		
6	Length and Width of the Fabric	130	160		
7	Cover Factor	365	460		
8	Crimp % (Warp and Weft)	260	325		

Refer
Department
Physics
Physics
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Chemistry
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