

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION
COIMBATORE 641 014



(with effect from 1st April 2014)

Testing Charges for Accessories

Charge per sample

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CARTON BOX / CORRUGATED BOX / KRAFTS SHEET	
Bursting Strength	275
Edge Crushing Strength	300
Box Compression Strength (<i>Separate Box is needed</i>)	330
Puncture Resistance	275
Cobb Value	275
Bursting Factor - (<i>for Kraft paper only</i>)	550
GSM	250
Thickness	250
Weight	250
Sample requirement	: 1 Metre x 1 Metre (or) 1 Box
PAPER CONES	
Cone Dimensions	440
Cone Eccentricity	440
Cone Crushing Strength	250
Cone Bursting Strength	250
Cone Weight	250
Sample requirement	: Minimum 10 Nos. are required for each test
PAPER CORE	
Core Crushing Strength	550
Sample requirement	: Minimum 10 Nos. are required for each test
RINGS	
Dimensional analysis	550
Hardness	500
Profile cutting & analysis	825
Traveller matching	825
Ring – All tests	1650
Sample requirement	: Minimum 5 Nos. are required for each test
RING TRAVELLERS	
Stretch test	385
Profile Analysis	275

SPINDLES		
Dimensional analysis		275
Hardness of blade & Bolster foot – step bearing		300
Trueness of spindle		275
Tip wear		275
Sample requirement	:	Minimum 5 Nos. are required for each test
BOTTOM ROLLERS		
Dimensional analysis		275
Hardness		385
Run-out		385
Breakage of flute		275
Sample requirement	:	Minimum 5 Nos. are required for each test
TOP ROLLERS & COTS(*)		
Dimensional analysis		275
Eccentricity		350
Shore hardness(*)		275
Sample requirement	:	Minimum 5 Nos. are required for each test
RING SPINNING TUBES & SIMPLEX BOBBINS		
Dimensional analysis		350
Eccentricity		400
Density		500
Sample requirement	:	Minimum 10 Nos. are required for each test
CARDWIRE		
Doffer, Cylinder & Licker-in profiles		550
Complete Analysis		2000
ROVING BOBBIN HOLDER		
Dimensional analysis		275
FLYER SPINDLES		
Dimensional analysis		275
Hardness		400
Eccentricity		400
Static balance		250
WEFT PIRNS		
Dimensional Analysis		300
Eccentricity		400
Ceramic Insert Dimensions		250
UNIT CONVERSION		275

*Accessories should be sent to SITRA for Testing.
Service Tax @ 12% and EC on ST @ 3% will be extra*

For any enquiries, kindly contact:

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